

## Technical Data Sheet

### *Circulen*Recover HD5603 Ivory Plus



High Density Polyethylene

#### Product Description

*Circulen*Recover HD5603 Ivory Plus is a circular high density polyethylene grade supplied in pellet form for blow molding applications. This grade is available in ivory color and characterized by its low residual odor, easy processability and colorability.

#### Sustainability

According with the requirements of Standard ISO 14021:2016, *Circulen*Recover HD5603 Ivory Plus contains at least 98% of recycled material that is fully based on Post-Consumer Waste (PCW) from pre-sorted municipal plastic waste. Filtration level is 150 µm. Volatiles according to ASTM D6980 @ 120 °C are < 0.1%. Based on CIELab values, the color indication is close to RAL 9018.

This product is not intended for highly regulated applications including food contact, potable water contact, medical and pharmaceutical applications.

<b>Application</b>	Bottles For Consumer Goods; Bottles for Industrial Use
<b>Market</b>	Consumer Products; Industrial Packaging; Rigid Packaging
<b>Processing Method</b>	Extrusion Blow Molding
<b>Attribute</b>	Antioxidant; General Purpose; High Rigidity

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate			
(190 °C/2.16 kg)	0.30	g/10 min	ISO 1133-1
(190 °C/5.0 kg)	1.5	g/10 min	ISO 1133-1
Density	0.956	g/cm <sup>3</sup>	ISO 1183-1
Bulk Density	>0.500	g/cm <sup>3</sup>	ISO 60
<b>Mechanical</b>			
Tensile Modulus	1200	MPa	ISO 527-1, -2
Tensile Stress at Yield	24	MPa	ISO 527-1, -2
Tensile Strain at Yield	9	%	ISO 527-1, -2
FNCT, (6.0 MPa, 2% Arkopal N100, 50 °C)	8	hr	ISO 16770
<b>Impact</b>			
Charpy Impact Strength - Notched, (-30 °C, Type 1, Edgewise, Notch A)	2.5	kJ/m <sup>2</sup>	ISO 179
<b>Additional Information</b>			
Ash	< 2	wt %	ISO 3451-1
600 °C			
<b>Processing Parameters</b>			
Melt Temperature	180 - 210	°C	